



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 84525**

May-15-12 10:41:08 AM

**\*84525\***

Page 2

Item ID: DSK076

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: D2891-1 TURNING DETAIL

Start Date: 15/05/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and Stock in Kanban Location: MAT 060

SL 12-06-05

140

0.00

**\*140\***

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

12/6/6 JF

MF

12-06-05

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**NOTE:** Date & initial all entries

# Picklist Print

May-15-12 10:41:13 AM

Page 1

Work Order ID: 84525

**\*84525\***

Parent Item: DSK076

**\*DSK076\***

Parent Item Name: D2891-1 TURNING DETAIL

Start Date: 15/05/2012

Required Date: 31/05/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A. 08.03.13 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6104-003		Manufactured	No				Each	16.0000		10			
<b>*D6104-003*</b>									<b>**</b>			<u>12-05-28</u>	
Round Billet, 17-4													

Location

Loc Qty

Loc Code

MAT043

16

60943

3

81882

3

83685

10

x 10

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**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	04525
Description: Turning Detail for D2891-1		Part Number:	DSK076
Inspection Dwg: DSK076		Rev: A	Page 1 of 1

### FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.274	2.279		2.276	2.276	2.276	2.276	2.276
B	3.702	3.722		3.712	3.712	3.712	3.712	3.712
C	2.564	2.584		2.574	2.574	2.574	2.574	2.574
D	0.718	0.738		.727	.727	.727	.727	.727
E	0.090	0.110		.101	.101	.101	.101	.101
F	2.464	2.484		2.474	2.474	2.474	2.474	2.474
G	2.029	2.049		2.038	2.038	2.038	2.038	2.038
H	2.964	2.984		2.975	2.975	2.975	2.975	2.975
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.098	.098	.098	.098	.098
L								
M								
N								
O								
P								

Measured by:	SL	Date:	12-05-28
Audited by:	H.A	Date:	12/05/30
Prototype Approval:		Date:	

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	

W/O:		WORK ORDER CHANGES					
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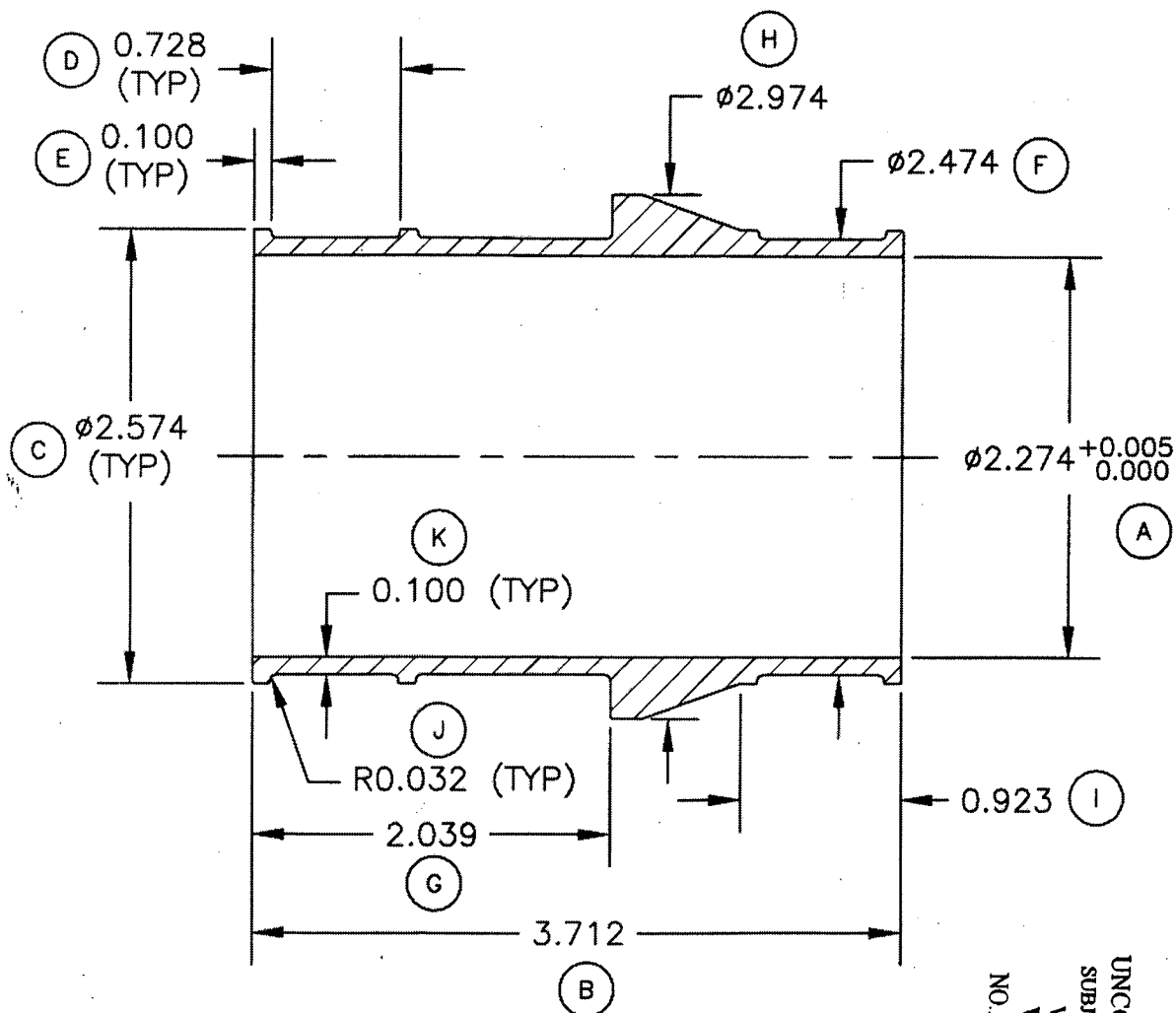
**NOTE:** Date & initial all entries





DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CH	APPROVED CH	DRAWING NO. DSK 076	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2891-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED  
03.07.01 CH



D2891-1 TURNING DETAIL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 84525 MGS  
12/05/15

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**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	84525
<b>Description:</b> Turning Detail for D2891-1		<b>Part Number:</b>	DSK076
<b>Inspection Dwg:</b> DSK076		<b>Rev:</b> A	<b>Page 1 of 1</b>

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J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.098	.098	.098	.098	.098
L								
M								
N								
O								
P								

**Measured by:** SL **Date:** 12-05-29

**Audited by:** B.n **Date:** 12/05/30

**Prototype Approval:** **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	